

ACRYLOVELOUR PLUS

SATIN ACRYLIC FINISH WITH HIGH FILLING POWER

S.342

DESCRIPTION

ACRYLOVELOUR PLUS is a high-quality velvety water-based acrylic paint.

With excellent microporous filling power, the product hides slight imperfections of the background surface.

Quick-drying, the second coat can be applied after 4 hours.

INSTRUCTIONS FOR USE

It can be applied both indoors and outdoors (only on sheltered surfaces) on:

- New and old plasters with aqueous binders.
- Concrete surfaces.
- Surfaces in plaster and plasterboard.
- Old paints and coatings of organic or mineral nature, dry, compact, absorbent and cohesive.
- Various mineral conglomerates, provided they be absorbent.

The surfaces must be suitably prepared following the directions of the paragraph 'BACKGROUND SURFACE PREPARATION'.

Do not apply on freshly-painted, and basically alkaline, background surfaces and allow adequate curing time, typically four weeks.

TECHNICAL SPECIFICATIONS

- Binder type: Acrylic copolymer in aqueous dispersion
- Emissions into indoor air: A+
- VOC content directive 2004/42/EC: <1 g/l
- Density UNI EN ISO 2811-1: 1.40±0.05 kg/l
- Solvent: water
- Gloss EN ISO 2813: 7±1 reading angle of 60°, velvety
- Dry-extract weight (white): 55±2%
- Resistance to washing EN 13300: class 1
- Drying (at 25 °C and 65% relative humidity): 30 minutes to the touch; next coat after 4 hours.

PREPARING THE SURFACE

- Background surfaces must be in good condition, dry, compact, absorbent and cohesive.
- For smooth and homogeneous finishes on particularly porous and uneven background surfaces, we recommend applying IMPRESSOMARC PLUS - code 3440019 - acrylic water-based primer before applying ACRYLOVELOUR PLUS.
- Before applying ACRYLOVELOUR PLUS onto plasterboard, we recommend applying a coat of IMPRESSOMARC PLUS code 3440019 acrylic water-based primer.

APPLICATION INSTRUCTIONS

- Conditions of the environment and background surface:
Ambient temperature: Min. +8 °C / Max. +35 °C.
Ambient relative humidity: <75%.
Temperature of the background surface: Min. +5 °C / Max. +35 °C.
- Dry background surface.
- Tools: brush, roller, spray and airless.

- No. of coats: at least 2 coats.
- Thinning: ready for use; onto porous background surfaces, thin with up to 10-15% of water.
- In airless applications, thinning can vary according to equipment and operating pressure.
- Clean the equipment with water immediately after use.
- Indicative spreading capacity: 14-16 sq.m/l per coat onto background surfaces that are smooth and of average absorbency. We always advise checking the actual spreading capacity with a preliminary test on the specific background surface.

TINTING

Coloring can be obtained using the MARCROMIE tinting system.

The product may be tinted with COLORADO series 548 coloring pigments.

When using multiple batches, we recommend remixing the various products together to avoid slight differences in shading.

STORAGE

Maximum temperature for storage stability: +30 °C

Minimum temperature for storage stability: +5 °C

The product should be preferably used within 3 years from date of manufacture when stored in original unopened containers and in appropriate temperature conditions.

SAFETY RULES

Limit value EU (Dir. 2004/42/EC)

Cat. A/a: Matt coatings for interior walls and ceilings (gloss≤25@60°) WB: 30 g/l (2010)

Cat. A/c: Coatings for exterior walls of mineral substrate WB: 40 g/l (2010)

The product contains max: 1 g/l VOC

Use the product according to current health and safety regulations; after use, do not discard the containers in the environment; allow the residue to dry thoroughly, then treat as special waste. Store out of the reach of children. Do not dispose of residues in the sewers, waterways or ground. For more information consult the safety data sheet.

SPECIFICATION ITEM

High filling power velvety acrylic paint.

Applications, on pre-prepared surfaces, of ACRYLOVELOUR PLUS series 342 odorless water-soluble velvety finish with aqueous-dispersion acrylic resins, in at least 2 coats in the quantities determined by the absorption of the background surface.

Supply and application of the material € per sq.m.

SAN MARCO GROUP guarantees that the information herein is provided to the best of its technical and scientific knowledge and based on its experience; nonetheless, the company may not be held liable for the results obtained using these products, as application

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conditions are beyond its control. It is recommended to always make sure that the product is suited to each specific instance. The present sheet voids and replaces any previously existing sheets. For further technical information call the technical service +39 041 4569322.